



| Parts List | | | | | | |
|------------|-------|----------|---------------------------------|-----|--------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 735 | 6370 | PISTON AND PISTON PIN ASSEM | AR | | |
| 1 | 735 | 6371 | PISTON AND PISTON PIN ASSEM | AR | | |
| 2 | 39 | 65153 | RING, PISTON - 8SETS (STANDA | 8 | | |
| 2 | 39 | 67126 | RING, PISTON - 8 SETS (.030 O.S | AR | | |
| 3 | 23 | 85694 | BEARING UNIT, CRANKSHAFT (S | 4 | | |
| 3 | 23 | 85695 | BEARING UNIT, CRANKSHAFT M | AR | | |
| 3 | 23 | 85696 | BEARING UNIT, CRANKSHAFT M | AR | | |
| 3 | 23 | 85697 | BEARING UNIT, CRANKSHAFT M | AR | | |
| 4 | 23 | 85698 | BEARING UNIT, CRANKSHAFT M | 1 | | |
| 4 | 23 | 85699 | BEARING UNIT, CRANKSHAFT M | AR | | |
| 4 | 23 | 85700 | BEARING UNIT, CRANKSHAFT M | AR | | |
| 4 | 23 | 52216 | BEARING UNIT, CRANKSHAFT M | AR | | |
| 6 | 26 | 58203 | OIL SEAL, REAR (2-PIECE) | 2 | | 4,9 |
| 7 | 222 | 6355 | FLYWHEEL (12-3/4" DIA.) | 1 | | |
| 7 | 230 | 9425 | FLYWHEEL (14" DIA.) | 1 | | 9 |
| 7 | 222 | 9520 | FLYWHEEL (14" DIA.) | 1 | | 8 |
| 8 | | 76850A 2 | ENGINE COUPLING ASSEMBLY | 1 | EARLY MODELS | |
| 9 | 16 | 98532A 1 | STUD, COUPLING TO FLYWHEEL | 6 | EARLY MODELS | |
| 10 | 12 | 35935 | WASHER< COUPLING STUD | 6 | EARLY MODELS | |
| 11 | 11 | 98533 | NUT, COUPLING STUD | 6 | EARLY MODELS | |
| 12 | | 12632A 4 | COUPLING ASSEMBLY | 1 | LATER MODELS | |
| 13 | | 26901 | RUBBER BUMPER | 3 | LATER MODELS | |
| 14 | 10 | 14883 | SCREW, COUPLING | 3 | LATER MODELS | |
| 15 | 12 | 13510 | WASHER, COUPLING SCREW | 3 | LATER MODELS | |
| 16 | 10 | 49845 | SCREW, FLYWHEEL TO CRANKS | 6 | LATER MODELS | |
| 17 | 614 | 8164 | CONNECTING ROD ASSEMBLY | 8 | | |
| 18 | 10 | 85802 | BOLT, CONNECTING ROD CAP | 16 | | |
| 19 | 11 | 37493 | NUT, CONNECTING ROD CAP BC | 16 | | |
| 20 | 23 | 85701 | BEARING SET (PAIR), CONNECTI | 8 | | |
| 20 | 23 | 85702 | BEARING UNIT (PAIR), CONNECT | AR | | |
| 20 | 23 | 85703 | BEARING UNIT (PAIR), CONNECT | AR | | |
| 20 | 23 | 85704 | BEARING UNIT (PAIR), CONNECT | AR | | |
| 20 | 23 | 85705 | BEARING UNIT (PAIR), CONNECT | AR | | |
| 21 | 429 | 6369 | CRANKSHAFT | 1 | | 9 |
| 21 | 429 | 9521 | CRANKSHAFT | 1 | | 8 |
| 22 | 28 | 34466 | KEY, CRANKSHAFT PULLEY AND | 2 | | |